



Work with H.B. Fuller's team of application experts

Our experts help you make the appropriate product selection according to your application and needs. They provide you with high quality technical support on site.

In our technical center dedicated to labeling applications, we test our adhesives on your substrates using your labels and perfect your application.

As your focused partner, H.B. Fuller delivers the value adding solutions and services you need.

Collaborating for Greater Global Success

With the full strength of our innovation, performance and knowledge behind you, H.B. Fuller works tirelessly to invent new products and tailor formulations to help you achieve greater success.

As your focused partner, H.B. Fuller delivers the technical support and value adding solutions you need. Do you have a specific challenge that H.B. Fuller can help you navigate? We're eager to be your partner for adhesives and solutions.



Swift[®]tak water-based container labeling adhesives

The comprehensive range of water-based **Swift[®]tak** labeling adhesives, both casein and polymer based, deliver proven adhesive performance for glass and plastic containers in the food and beverage market.

Applications

- Cold or warm, wet or dry glass bottles
- Returnable and one-way use glass bottles
- PET bottles
- Untreated HDPE plastic containers
- Metallised label stock
- Springy or stiff label stock

Markets

- Beer, Wine and Spirits
- Water, Juice and Soft Drinks
- Sauces, Condiments and Preserves
- Detergents, Fast Moving Consumer Goods
- Chemicals

Our Focus is Clear. Perfecting Adhesives.

IMPORTANT: The information, products, specifications, procedures and recommendations herein (together "information") are based on our experience, and we believe to be accurate. No representation, guarantee or warranty is made as to the accuracy or completeness of the information or that the information will avoid losses or damages or give desired results. It is the purchaser's sole responsibility to test and determine the suitability of any information for the intended use. Tests should be repeated if materials or conditions change in any way. No employee, distributor or agent has any right to change these facts and offer a guarantee of performance.



www.hbfuller.com
info-europe@hbfuller.com

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Swift[®]tak water-based container labeling adhesives

Market proven **Swift[®]tak** labeling adhesives offer a combination of benefits to suit your container labeling needs. Whether returnable or one-way, stiff labels, wet bottles or high humidity conditions, you will find the best **Swift[®]tak** labeling adhesive for your application.

- High wet tack ensures label is quickly and securely fixed, even on cold, wet bottles.
- The levels of condensation and ice water resistance maintain performance throughout the supply chain and during consumer use.
- For returnable bottles, the label and adhesives are easily washed off using typical washing conditions to leave your bottles ready to be refilled.
- **Swift[®]tak** water based labeling adhesives are formulated for returnable and one-way glass, PET, HDPE and PVC containers.

One way polymer-based products for PET and HDPE or glass

Product	Liquiloc [®] 5066	Swift [®] tak 3382	Swift [®] tak 3300
Uses	Detergents, Oil, Chemicals, Liquor Condiments	Oil, Chemicals, Mineral Water	Champagne, Wine, Spirits and Beer
Wash-Off Behaviour		●	
Condensation Water Resistance			◐
Ice Water Resistance			●
Machine Speed	15,000 - 20,000 bph	45,000 bph	55,000 bph
Open Time	long	short	short
Setting Speed	short	short	short
Comments	Italian liquor tax stamp approval. Very high heat resistance.	Difficult Labels, Excellent wettability.	For glass containers.

● Highly Recommended ◐ Recommended

Returnable polymer-based product line for glass containers

Product	Swift [®] tak 3338	Swift [®] tak 3582	Swift [®] tak 3007	Swift [®] tak 3008	Swift [®] tak 3313
Uses	Beer at high machine speeds Returnable Bottles	Wine, Juice, Foods for DRY containers	Beer, Wine, Food, CSD, Mineral Water	Beer - glass labelling except Mineral Water	Beer, Wine, Food, CSD, Mineral Water
Wash-Off Behaviour	●	●	●	●	●
Condensation Water Resistance	◐		◐		●
Ice Water Resistance	●		◐		●
Machine Speed	65,000 bph	20,000 bph	65,000 bph	65,000 bph	65,000 bph
Open Time	short	long	short	medium	medium
Setting Speed	short	long	short	short	medium
Comments	Suitable for coated glass.	Difficult Labels, Excellent wettability.	Competitive all-rounder.	No odour. Easy wash off in the washing machine.	Bio degradable. Tested by VLB. Unicersal product.

● Highly Recommended ◐ Recommended

Returnable casein-based product line for glass containers

Product	Swift [®] tak 3501	Swift [®] tak 3556	Swift [®] tak 3523	Swift [®] tak 3122
Uses	Beer	Beer, Wine, Food, CSD, Mineral Water	Beer, Wine, Food, CSD, Mineral Water	Wine, Food
Wash-Off Behaviour	●	●	●	●
Condensation Water Resistance	◐	●	◐	
Ice Water Resistance		●		
Machine Speed	35,000 bph	55,000 bph	60,000 bph	45,000 bph
Open Time	medium	short	short	long
Setting Speed	medium	short	short	long
Comments	Workhorse product.	Zinc and Borax-free casein grade.	Prime casein recommendation. Borax free.	Versatile product Starch Based.

● Highly Recommended ◐ Recommended

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